



**BOSCH**

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Bosch Proving Grounds  
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## **Flat Rock Test Facility Safety Guidelines**

- Customers are allowed in the general office area, vehicle bays, and conference rooms in building #101 with proper authorization.
- The keys to vehicles left at the proving grounds overnight must remain at the proving grounds in the proper key boxes. This includes customer vehicles, company pool vehicles, and test vehicles.
- The gravel parking area adjacent to building #102 is designated for long-term vehicle storage, with proper authorization.
- All associates are expected to return tools to their proper location and clean up their work area. This includes the office area.
- When it is necessary to run a vehicle in the vehicle bays, use the vehicle exhaust evacuation system. Secure the flex hose to the vehicle and turn on the exhaust fan. In building #101, the fan switches are located in each vehicle bay. In building #102 the fan switch is located between bays #3 and #4.
- Contact the test site coordinator if a vehicle must be left on a hoist for an extended period of time.
- The access road is a two-way road. The speed limit on the access road is 45mph (72.4kph).
- Use a shade hut, parking lot, or an approved staging area for any pause in testing.
- Parking in the lot north of the vehicle bays at building #101 and in front of the office at building #102 is limited to active test vehicles.
- The parking pens are reserved for “sensitive” prototype vehicles. Any “sensitive” vehicle must be parked in the pen at all times unless the vehicle is on the test track.