



Premium Freight Guide for Robert Bosch LLC Automotive (RBNA)

Excludes Robert Bosch Aftermarket Division – Contact Aftermarket Directly for Routing Instructions

Domestic Expedited Shipments – NAFTA Region

November, 2007

This Guide Replaces All Previous Versions

Premium freight is considered a non-conformance to shipping guidelines. The cost, whether on Bosch's or the supplier's side, adds to the price of our products without increasing value. Based on this, it is the goal of RBNA to eliminate unnecessary premium freight.

To facilitate this process, we have implemented the use of SupplyOn ICH to give additional visibility to suppliers. We have also partnered with Transfreight LLC (Transfreight) to work as our Third Party Logistics Provider. Through the combination of these services, Bosch and suppliers should have the tools to prevent most expedited moves. In the cases where there is still a requirement for premium freight, there is a guideline and process flow.

PLEASE NOTE: UNDER ALL CIRCUMSTANCES, THE COST OF A LINE STOPPAGE OR CHANGEOVER IS ALWAYS MORE EXPENSIVE THAN AN EXPEDITED FREIGHT MOVE. THERE IS ZERO TOLERANCE FOR LATE SHIPMENTS THAT CAUSE A DISRUPTION TO PLANT OPERATIONS.

Supplier Guidelines:

- 1. Contact Transfreight via one of the following two mediums:**
 - 1.1 Phone –**
 - Transfreight
 - Dayton, OH 45371
 - US – (866) 515-6388
 - Mexico – (937) 576-2800
 - 1.2 Web-interface – TBD**
- 2. When Premium Freight is required, there must be a Bosch Premium Authorization Number issued from the Bosch planner.**
- 3. The Authorization Number must be given to Transfreight when arranging the shipment.**
- 4. The Bill of Lading must contain the Authorization Number.**

5. Freight cost responsibility will be determined by Bosch at time of shipment.
 - 5.1 Premium freight that is Bosch's responsibility will be billed COLLECT. Premium freight that is the supplier's responsibility will be billed PREPAID. In situations where responsibility is not clear, the freight will be shipped COLLECT. If the supplier is found to be responsible, a debit memo will be sent for the excess cost.
6. Under no circumstances is premium freight to be handled by a carrier or broker outside the direction of Transfreight.
 - 6.1 **Required Information for a Premium Transportation Move**
 - 6.1.1 Authorization Number
 - 6.1.1.1 Anderson – **Premium Freight Authorization Number (PFAN)**
 - 6.1.1.2 Toluca – ZFreight Authorization Number
 - 6.1.1.3 All other Bosch Automotive Plants – Bosch **Deviation from Normal Transportation (DNT) Number**
 - 6.1.2 Origin – Supplier Code
 - 6.1.3 Destination – Plant Code
 - 6.1.4 Part Number
 - 6.1.5 Quantity
 - 6.1.6 Shipping Dimensions
 - 6.1.7 Shipping Weight
 - 6.1.8 Ready Time
 - 6.1.9 Delivery Date and Time Required
 - 6.1.10 Supplier Contact
 - 6.2 Please communicate any special shipping or pick-up instructions prior to pick-up (i.e. hazmat, non-standard pick-up location, etc.)
7. If unsure whether parts need to be expedited, contact the responsible Bosch planner for clarification.

Preventing Premium Freight

1. Review SupplyOn screens daily.
2. Review and respond to ALERTS as soon as possible.
3. If there is a potential problem with shipping in the near future, contact your Bosch planner as soon as it is known.
4. Review Bosch forecasts for capacity limitations.
5. If there is a window time assigned, make sure parts are labeled, and ready for shipment. If there is a problem meeting the window time, contact Transfreight as soon as possible.
6. Insure that the ship quantity matches the Bosch requirement for that day.